Acknowledgements

Thanks to my wife Frances without whose loyal support this book would never have been written.

Stephanie Vanden Berg worked on the project throughout and was responsible for the references.

Many librarians helped with the search for source material, particularly those at: the University of Queensland, St Lucia; the Bodleian Library, Oxford, and the Rural History Centre, Reading.

Thanks also to those who commented on the technical accuracy of drafts and contributed additional information, particularly: A. L. Clarke, H. G. Clements, R. J. Clements, G. A. Constable, O. W. Crees, A. D. Donald, E. N. Fitzpatrick, R. F. Gilmour, B. A. Hearn, D. M. Hogarth, R. L. McCown, J. R. McWilliam, W. S. Meyer, B. J. Milford, J. N. Moxon, T. J. Moxon, R. C. Muchow, V. E. Mungomery, P. J. Noble, L. J. Piper, J. C. Radcliffe, M. E. Rose, N. J. P. Thomson, J. E. Vercoe, E. S. Wallis, K. J. Whiteley. The author is also indebted to F. H. Bauer for copies of archival papers on Gilruth, and to M. R. Player for help in interpreting CSR's extensive sugar milling records.

Ted Hamilton and his CSIRO colleagues are thanked for their editorial help and advice.

Finally, thanks to the ATSE Crawford Fund, without whose generous support the publication of this book would not have been possible.